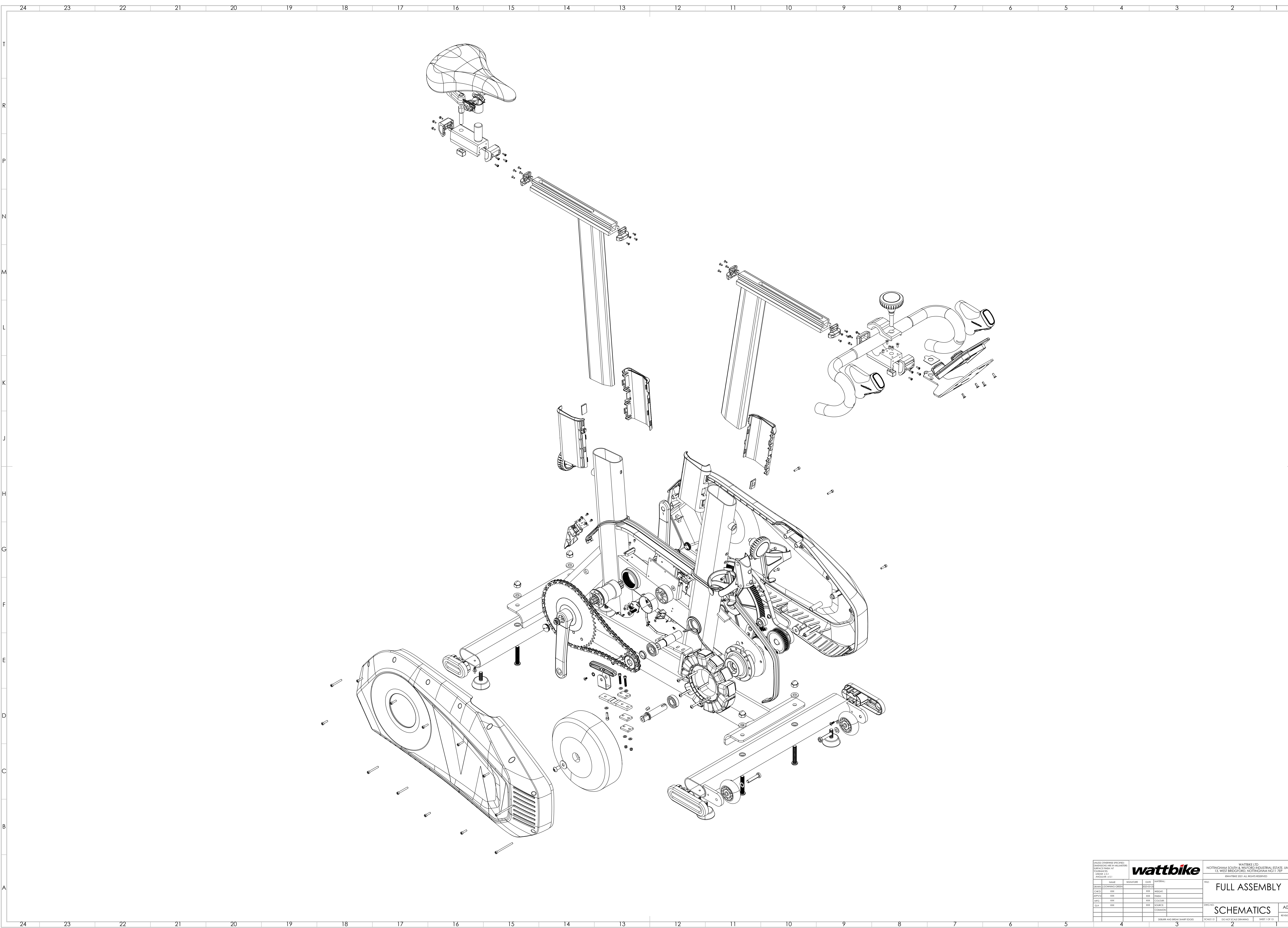
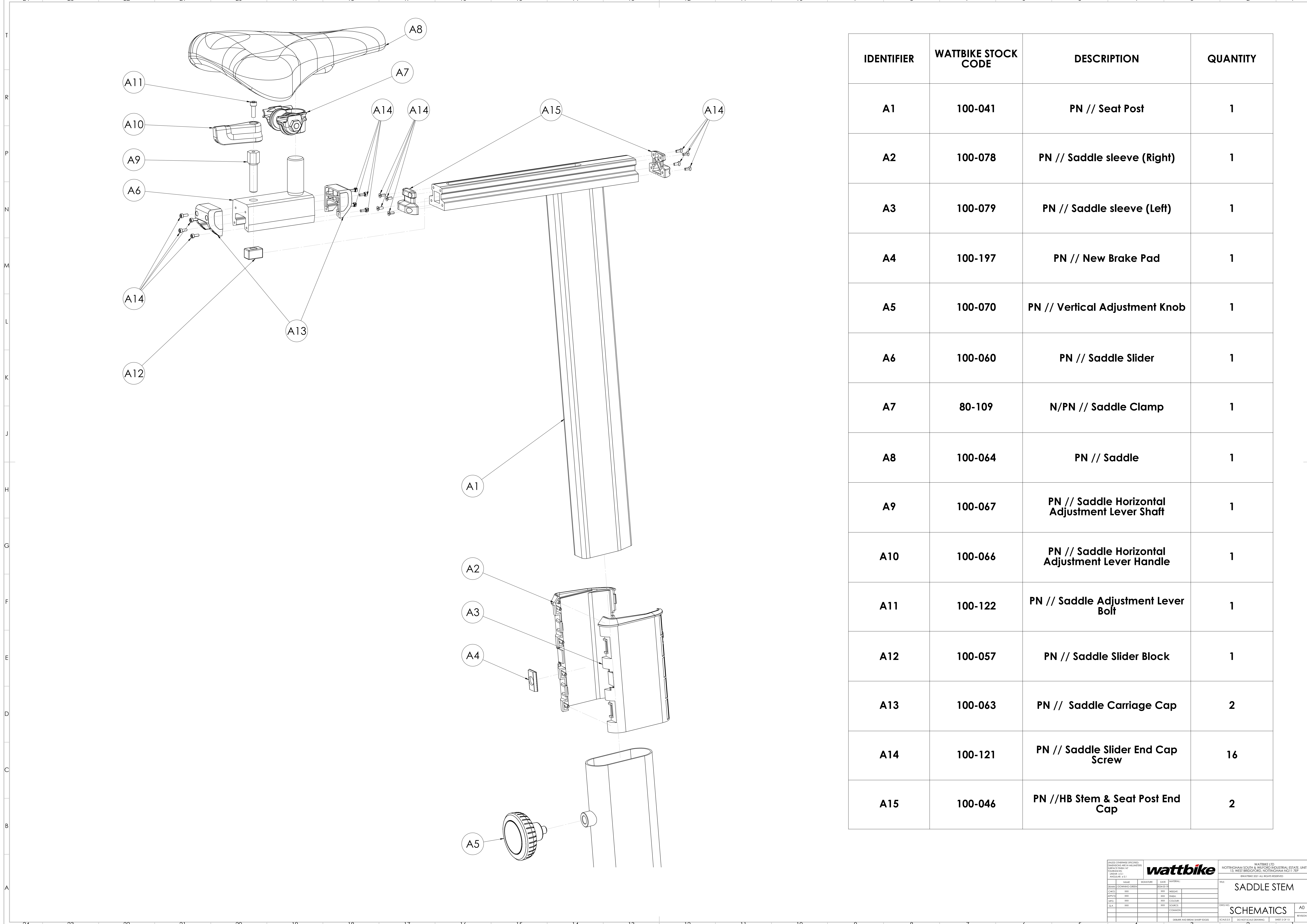




ALL DIMENSIONS GIVEN IN MILLIMETERS UNLESS OTHERWISE SPECIFIED TOLERANCES: DIMENSIONS < 100mm: ±0.1mm DIMENSIONS > 100mm: ±0.2mm				WATTBIKE LTD NOTTINGHAM SOUTH & WILFORD INDUSTRIAL ESTATE UNIT 13, WEST BRIDGFORD, NOTTINGHAM NG11 7EP WATTBIKE 2021 ALL RIGHTS RESERVED			
NAME		SIGNATURE		DATE		MATERIAL	
DRAWN: DOWNING GREEN				2023-03-28			
UNIT	XXX	XXX	XXX	DATE			
APPROV	XXX	XXX	XXX	DATE			
MPG	XXX	XXX	XXX	COLOUR			
S.A.	XXX	XXX	XXX	SOURCE			
				DRAWING NO.			



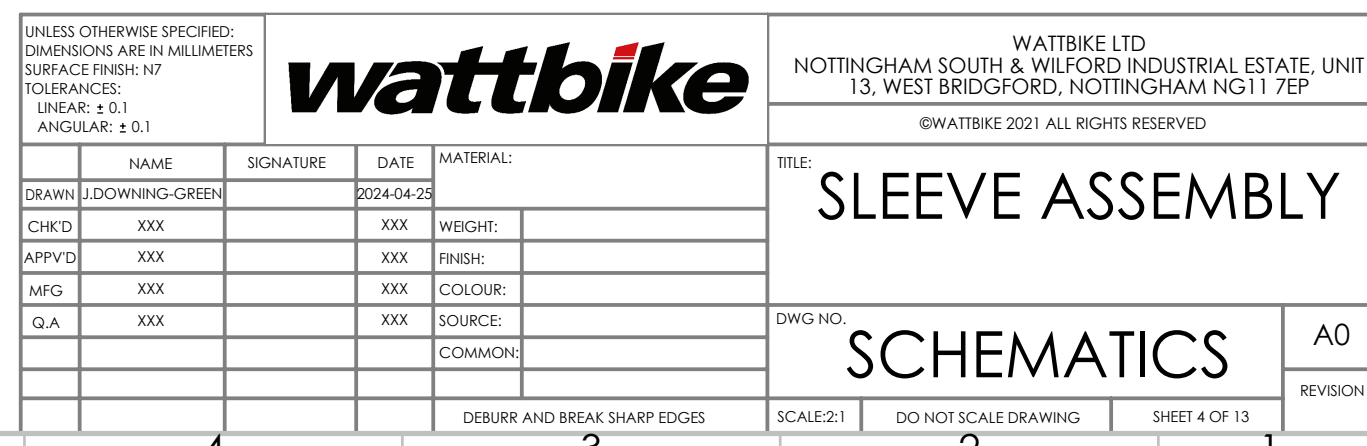
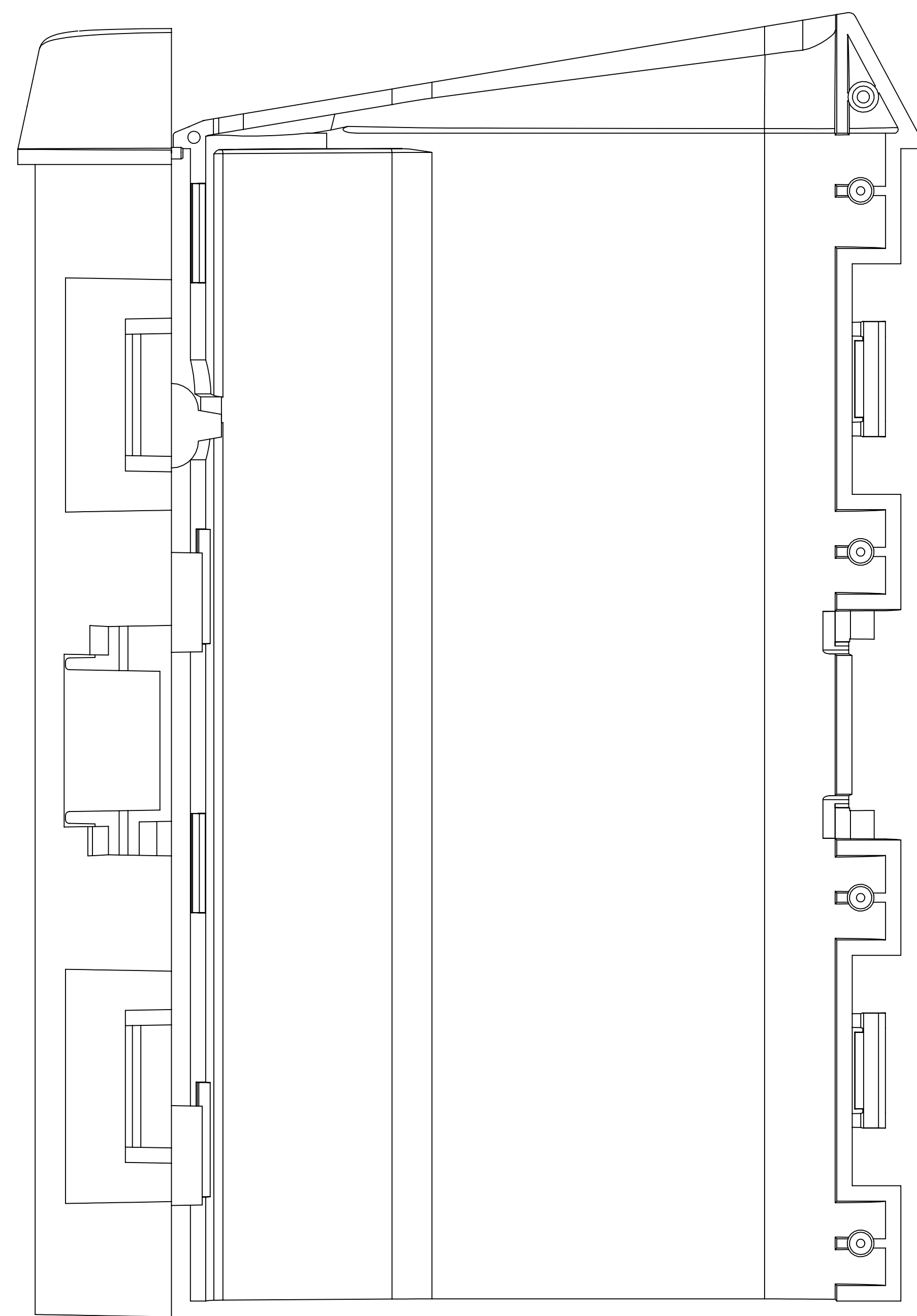
The diagram illustrates the assembly of a Wattbike saddle stem. The main components are labeled as follows:

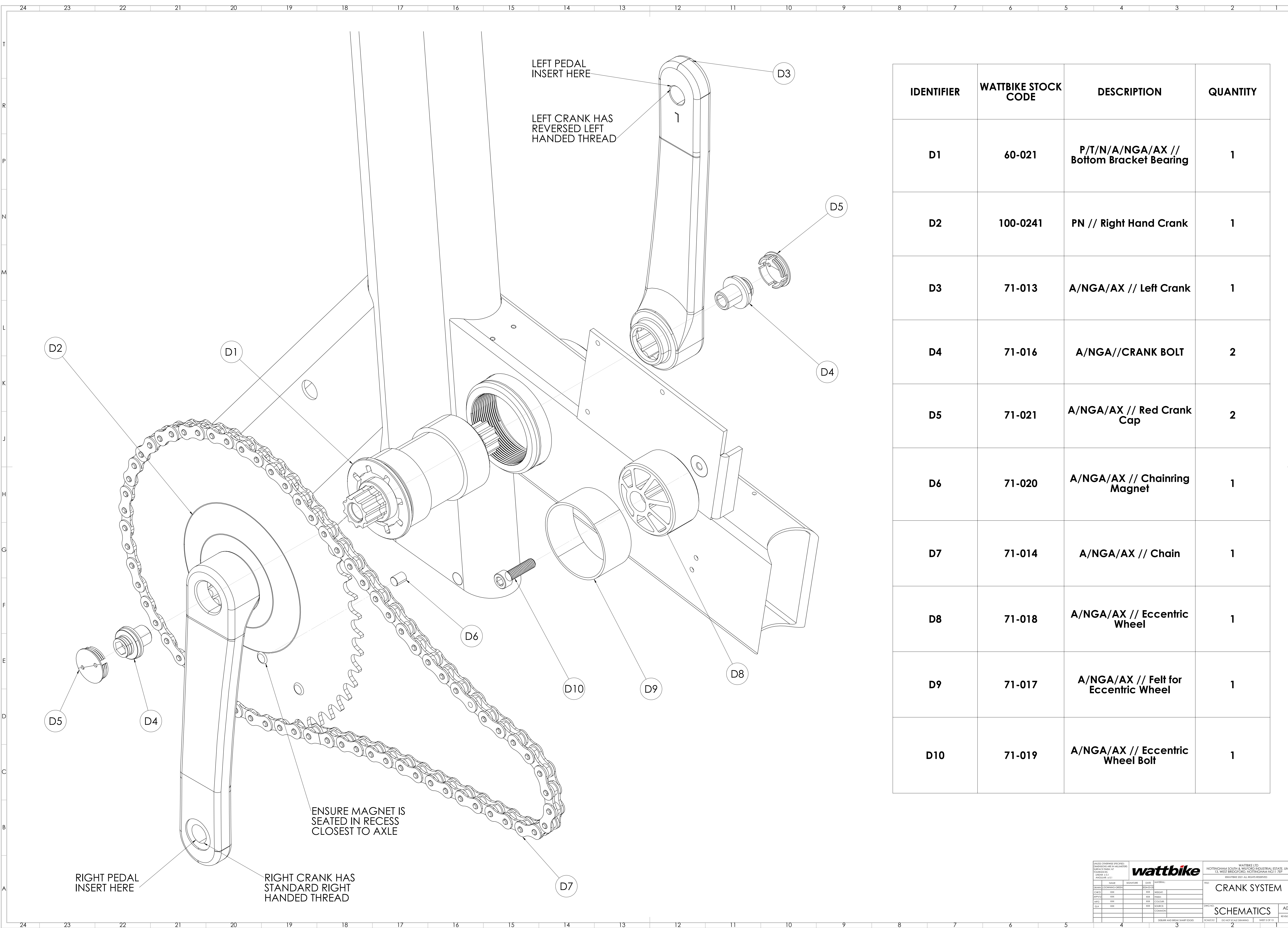
- A1**: Saddle Stem
- A2**: Saddle Sleeve (Right)
- A3**: Saddle Sleeve (Left)
- A4**: New Brake Pad
- A5**: Vertical Adjustment Knob
- A6**: Saddle Slider
- A7**: Saddle Clamp
- A8**: Saddle
- A9**: Saddle Horizontal Adjustment Lever Shaft
- A10**: Saddle Horizontal Adjustment Lever Handle
- A11**: Saddle Adjustment Lever Bolt
- A12**: Saddle Slider Block
- A13**: Saddle Carriage Cap
- A14**: Saddle Slider End Cap Screw
- A15**: HB Stem & Seat Post End Cap

IDENTIFIER	WATTBIKE STOCK CODE	DESCRIPTION	QUANTITY
A1	100-041	PN // Seat Post	1
A2	100-078	PN // Saddle sleeve (Right)	1
A3	100-079	PN // Saddle sleeve (Left)	1
A4	100-197	PN // New Brake Pad	1
A5	100-070	PN // Vertical Adjustment Knob	1
A6	100-060	PN // Saddle Slider	1
A7	80-109	N/PN // Saddle Clamp	1
A8	100-064	PN // Saddle	1
A9	100-067	PN // Saddle Horizontal Adjustment Lever Shaft	1
A10	100-066	PN // Saddle Horizontal Adjustment Lever Handle	1
A11	100-122	PN // Saddle Adjustment Lever Bolt	1
A12	100-057	PN // Saddle Slider Block	1
A13	100-063	PN // Saddle Carriage Cap	2
A14	100-121	PN // Saddle Slider End Cap Screw	16
A15	100-046	PN //HB Stem & Seat Post End Cap	2

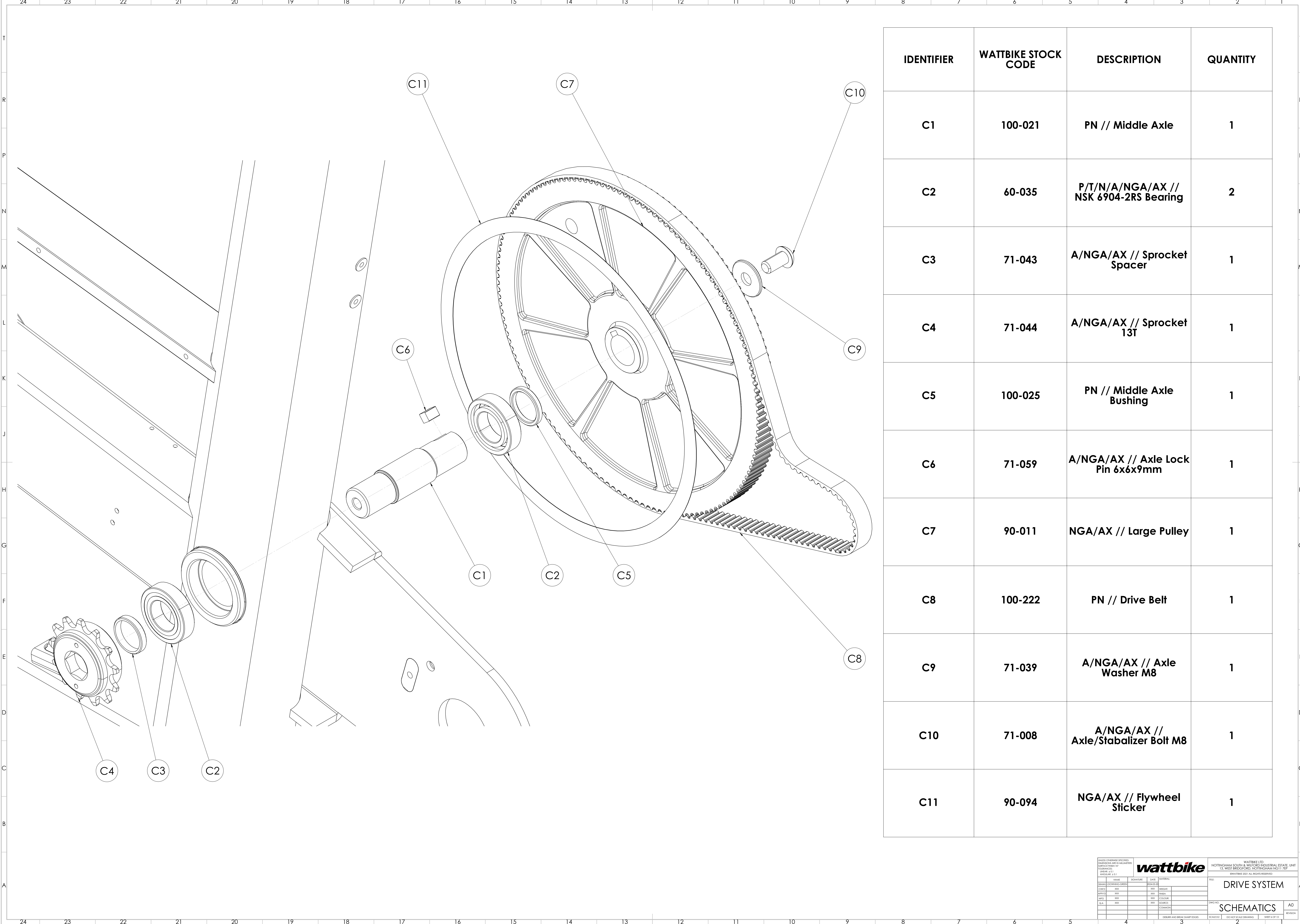


11



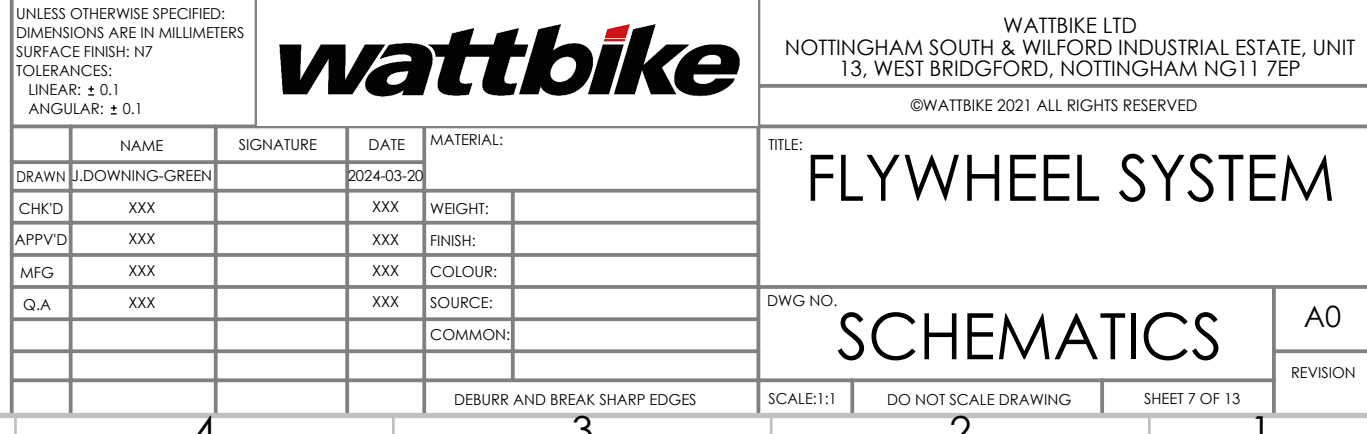


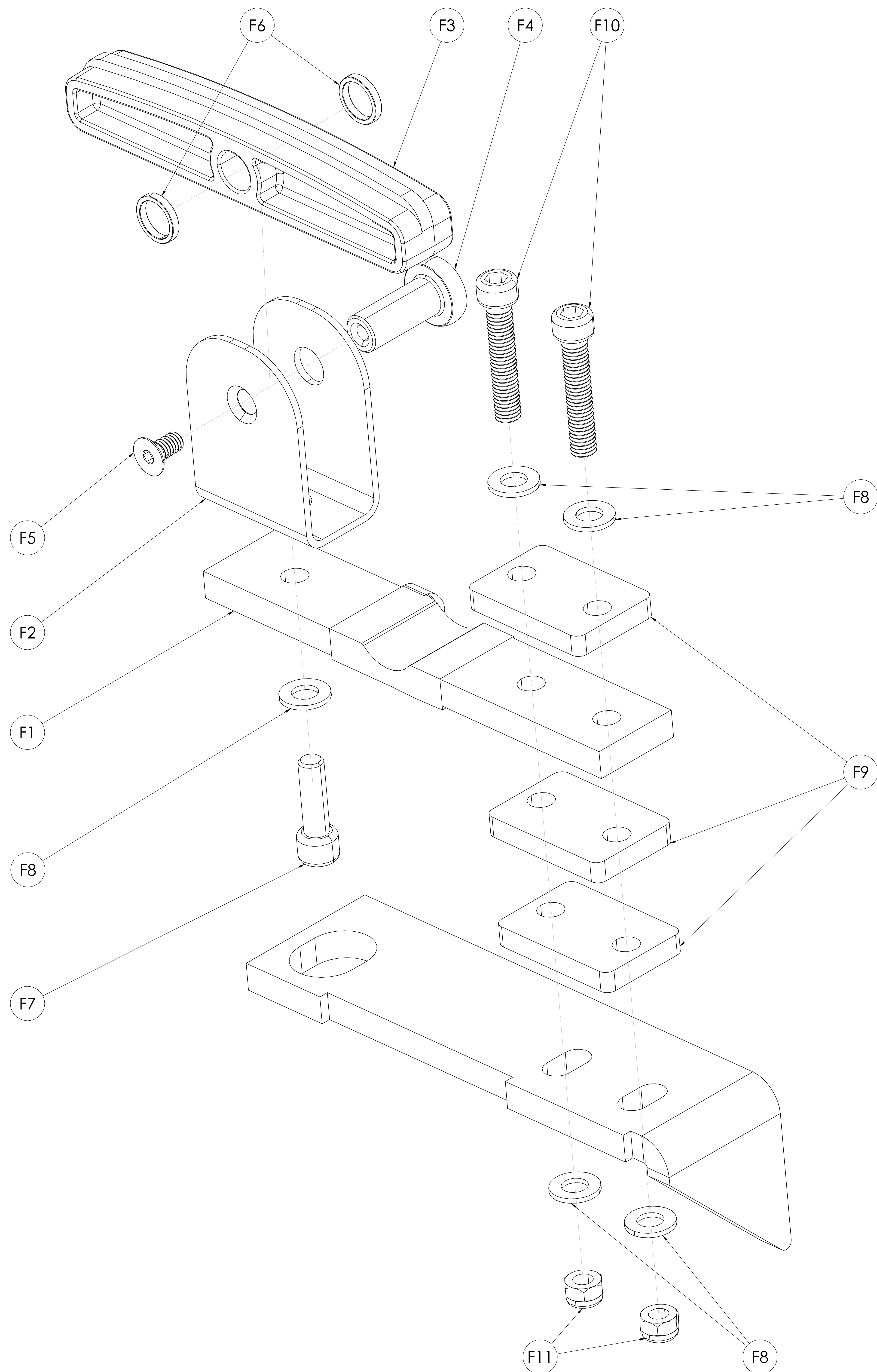
IDENTIFIER	WATTBIKE STOCK CODE	DESCRIPTION	QUANTITY
D1	60-021	P/T/N/A/NGA/AX // Bottom Bracket Bearing	1
D2	100-0241	PN // Right Hand Crank	1
D3	71-013	A/NGA/AX // Left Crank	1
D4	71-016	A/NGA//CRANK BOLT	2
D5	71-021	A/NGA/AX // Red Crank Cap	2
D6	71-020	A/NGA/AX // Chainring Magnet	1
D7	71-014	A/NGA/AX // Chain	1
D8	71-018	A/NGA/AX // Eccentric Wheel	1
D9	71-017	A/NGA/AX // Felt for Eccentric Wheel	1
D10	71-019	A/NGA/AX // Eccentric Wheel Bolt	1



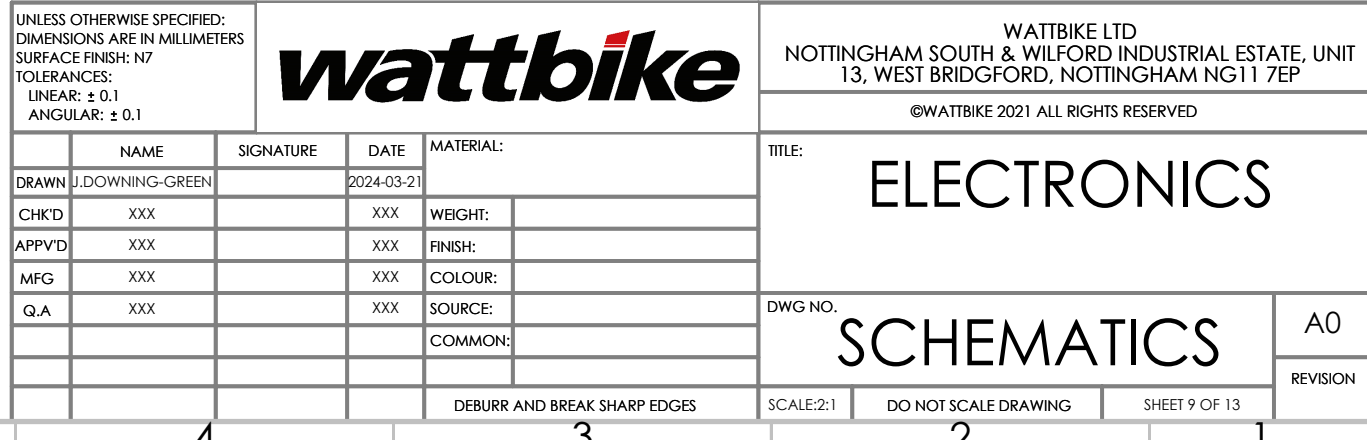
IDENTIFIER	WATTBIKE STOCK CODE	DESCRIPTION	QUANTITY
C1	100-021	PN // Middle Axle	1
C2	60-035	P/T/N/A/NGA/AX // NSK 6904-2RS Bearing	2
C3	71-043	A/NGA/AX // Sprocket Spacer	1
C4	71-044	A/NGA/AX // Sprocket 13T	1
C5	100-025	PN // Middle Axle Bushing	1
C6	71-059	A/NGA/AX // Axle Lock Pin 6x6x9mm	1
C7	90-011	NGA/AX // Large Pulley	1
C8	100-222	PN // Drive Belt	1
C9	71-039	A/NGA/AX // Axle Washer M8	1
C10	71-008	A/NGA/AX // Axle/Stabalizer Bolt M8	1
C11	90-094	NGA/AX // Flywheel Sticker	1

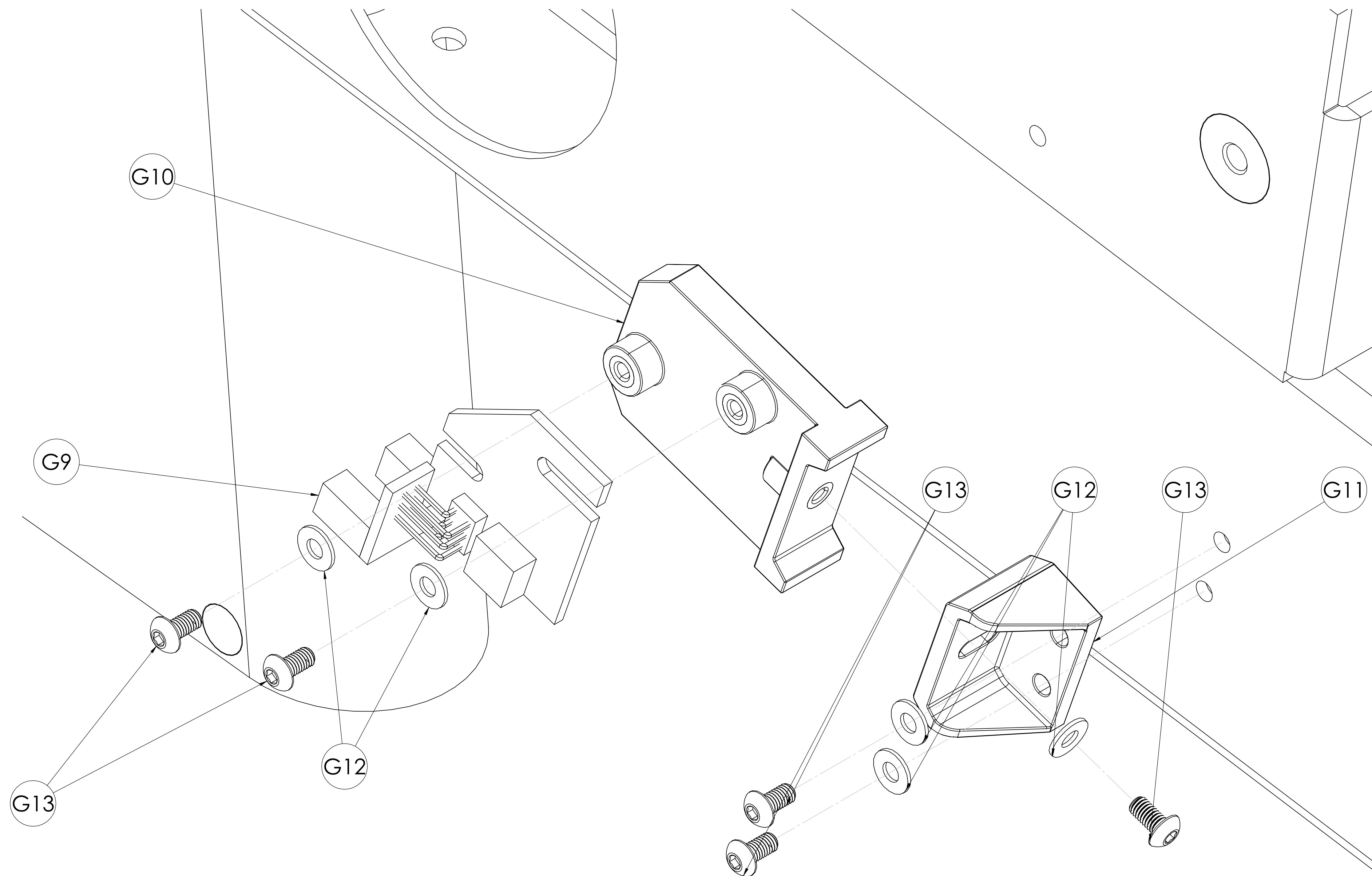
<





IDENTIFIER	WATTBIKE STOCK CODE	DESCRIPTION	QUANTITY
F1	71-268	NGA // Strain Gauge	1
F2	71-211	A/NGA/AX // Touch Pad Bracket - Threaded	1
F3	60-322	P/T/N/A/NGA/AX // Touch Pad - Black	1
F4	71-026	A/NGA/AX // Touch Pad Axle	1
F5	71-027	A/NGA/AX // Touch Pad Axle Bolt	1
F6	71-025	A/NGA/AX // Touch Pad Washer	2
F7	60-058	P/T/N/A // Bolt for Touchpad Bracket	1
F8	60-051	P/T/N/A/NGA/AX // Washer for SG Fix Plat	5
F9	60-049	P/T/N/A/NGA/AX // Strain Guage Fix Plate	3
F10	60-050	P/T/N/A/NGA/AX // Bolt for S G Fix Plate	2
F11	60-052	P/T/N/A/NGA/AX // Nut for S G Fix Plate	2

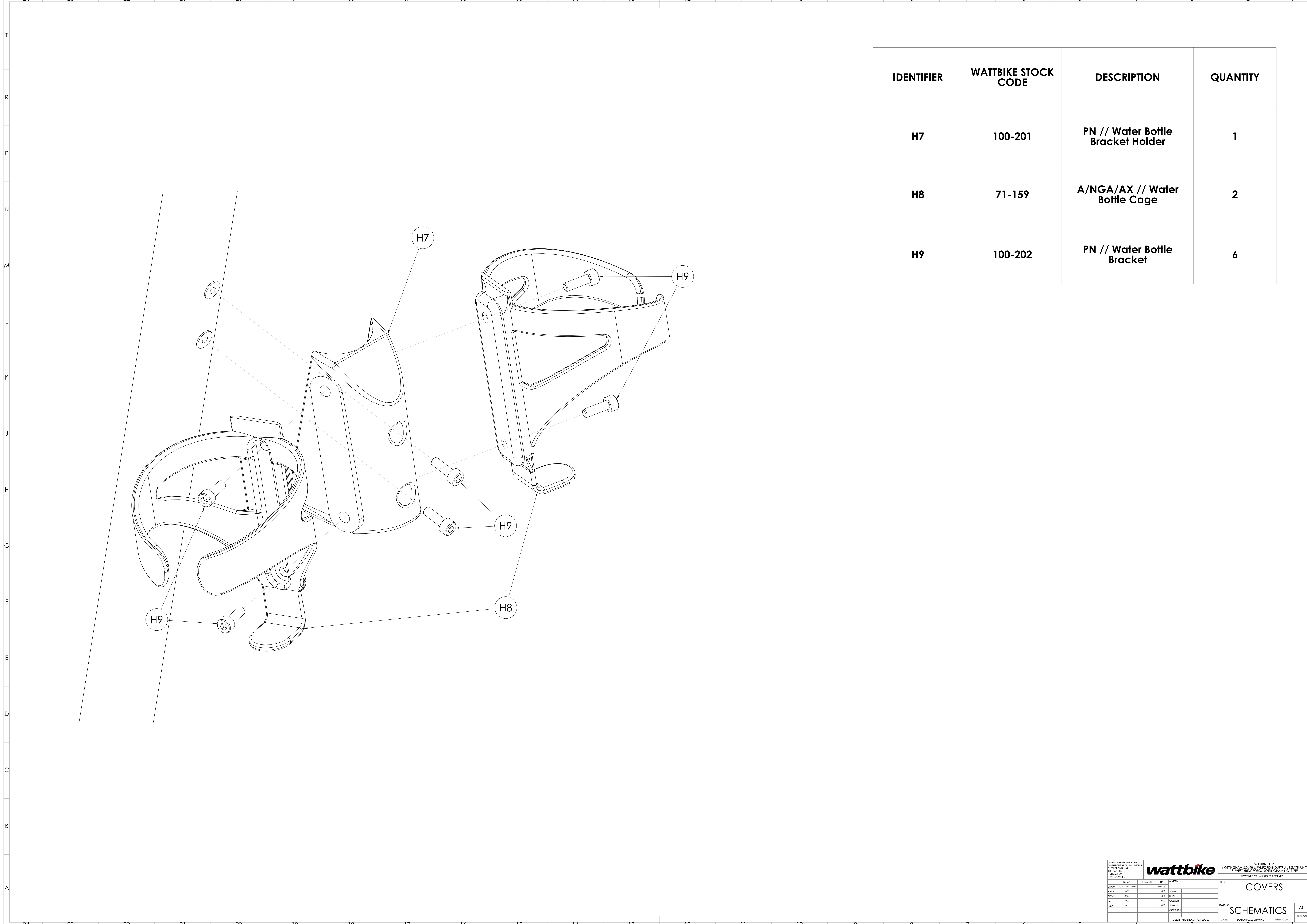




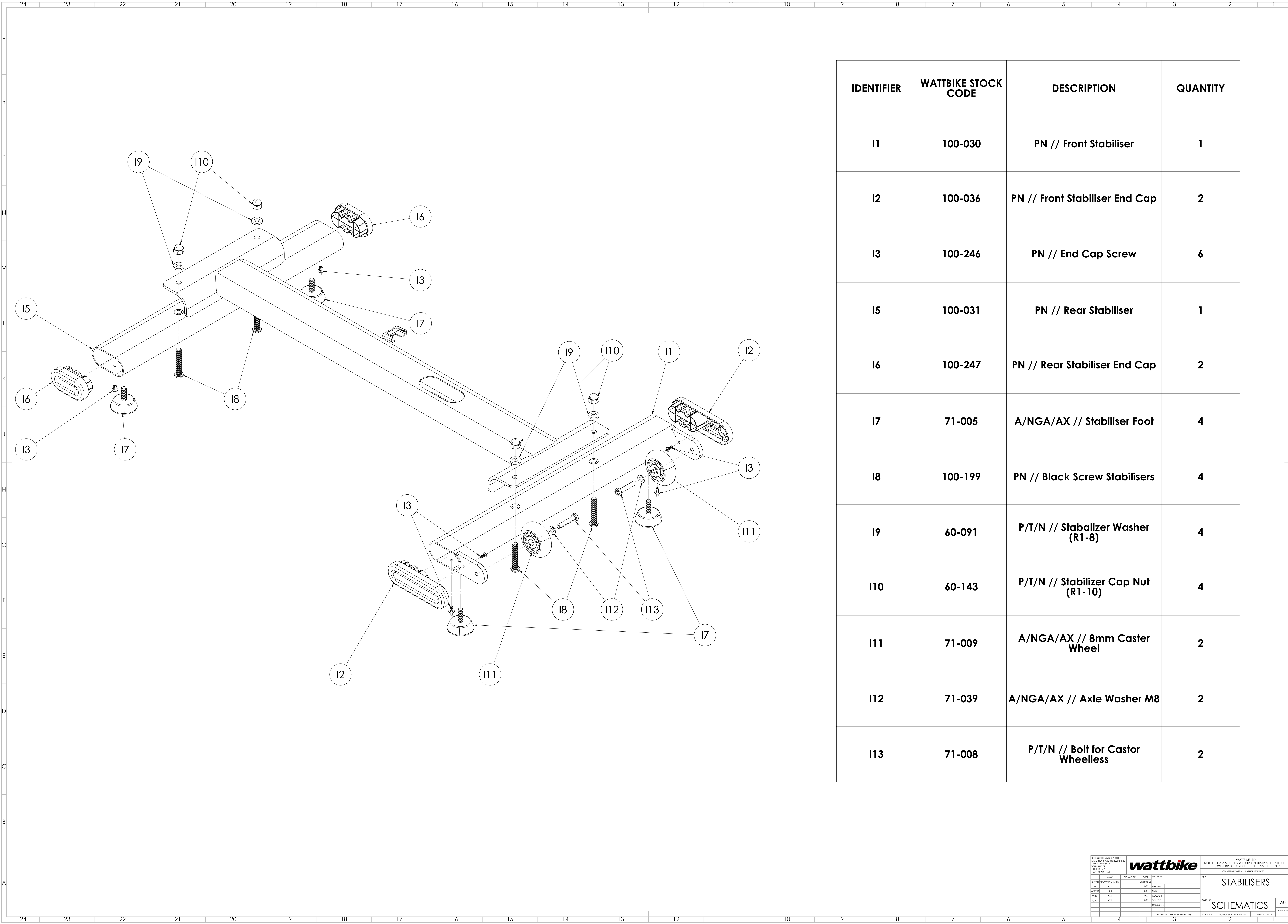
IDENTIFIER	WATTBIKE STOCK CODE	DESCRIPTION	QUANTITY
G9	90-116	NGA/AX // Crank Angle Sensor Board V2	1
G10	90-106	AX // Crank Angle Sensor Mount Plate V2	1
G11	90-107	AX // Crank Angle Sensor Mount Bracket V2	1
G12	71-006	A/NGA/AX // Frame Bolt Washer M8	9
G13	90-087	N/NGA/AX // Screw for PCB	9



END OF SEAL RETAINED
BETWEEN TWO COVERS



IDENTIFIER	WATTBIKE STOCK CODE	DESCRIPTION	QUANTITY
H7	100-201	PN // Water Bottle Bracket Holder	1
H8	71-159	A/NGA/AX // Water Bottle Cage	2
H9	100-202	PN // Water Bottle Bracket	6



IDENTIFIER	WATTBIKE STOCK CODE	DESCRIPTION	QUANTITY
I1	100-030	PN // Front Stabiliser	1
I2	100-036	PN // Front Stabiliser End Cap	2
I3	100-246	PN // End Cap Screw	6
I5	100-031	PN // Rear Stabiliser	1
I6	100-247	PN // Rear Stabiliser End Cap	2
I7	71-005	A/NGA/AX // Stabiliser Foot	4
I8	100-199	PN // Black Screw Stabilisers	4
I9	60-091	P/T/N // Stabalizer Washer (R1-8)	4
I10	60-143	P/T/N // Stabilizer Cap Nut (R1-10)	4
I11	71-009	A/NGA/AX // 8mm Caster Wheel	2
I12	71-039	A/NGA/AX // Axle Washer M8	2
I13	71-008	P/T/N // Bolt for Castor Wheelless	2